



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4327-1

Job Sheet 165216



Part No: D4327-1

Job Qty: 2 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 11.03.09 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/21/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	2 pcs		12/21/17	0.00	0.13	Waterjet1		SC
110	QC	2 pcs		12/21/17	0.00	0.00	QC2		SC DAS
120	QC	2 pcs		12/21/17	0.00	0.00	QC8		38
130	Small Fab	2 pcs		12/21/17	0.04	0.50	Small Fab		SB FB
140	QC	2 pcs		12/21/17	0.00	0.00	QC5		DL 17-12-21
150	HandFinish	2 pcs		12/22/17	0.00	0.19	HandFinish1		2017-12-21
160	QC	2 pcs		12/22/17	0.00	0.00	QC7		PD 1/11
170	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging3		AT
180	QC21-SA	2 Ea		12/22/17	0.00	0.00	QC21		DEC 21 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4327-1 B165216	2	1	0	0

M2024735.040 0.50

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle	2.157Inches ± 0.010	2.167 2.147		
2	Angle	19.380Inches ± 0.030	19.410 19.350		
3	Angle	0.040Inches ± 0.010	0.050 0.030		

Plex 12/15/17 7:57 AM dart.leroux.jason

DART
AEROSPACE
S024755



Angle

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PART NO:
Revision:
Operation:
Change No:

D4327 - 1

Start up Operation

Mfg Date: 12/19/17
Job No: 165216